

EXHIBIT 18:
BRADEN MANUFACTURING LLC DELAWARE
CORPORATE SEARCH

CERTIFICATE OF FORMATION
OF
BRADEN HOLDINGS, LLC

1. The name of the limited liability company (the "Company") is Braden Holdings, LLC.

2. The address of the Company's registered office in the State of Delaware is Corporation Trust Center, 1209 Orange Street, in the City of Wilmington, County of New Castle. The name of the Company's registered agent at such address is The Corporation Trust Company.

Dated this 27th day of April, 1998.




Troy A. Hilliard, Esq.

**CERTIFICATE OF AMENDMENT
OF BRADEN HOLDINGS, LLC**

1. The name of the limited liability company is Braden Holdings, LLC.
2. The Certificate of Formation of the limited liability company is hereby amended as follows:
 - A. Item 2 is amended in its entirety to read as follows:
 2. The name of the limited liability company (the "Company") is Braden Manufacturing, L.L.C.

IN WITNESS WHEREOF, the undersigned authorized person has executed this Certificate of Amendment of Braden Holdings, LLC on May 6, 1998.



Troy A. Hilliard, Esq.

CERTIFICATE OF MERGER
OF
CFI HOLDINGS, INC. AND CONSOLIDATED FABRICATORS, INC.
INTO
BRADEN MANUFACTURING, L.L.C.

Pursuant to Sec. 18-209 of the Delaware Limited Liability Company Act, the undersigned surviving limited liability company submits the following Certificate of Merger for filing and certifies that:

1. The name and jurisdiction of formation or organization of each of the limited liability companies or other business entities which are to merge are:

<u>Name</u>	<u>Jurisdiction</u>
CFI Holdings, Inc.	Connecticut
Consolidated Fabricators, Inc.	Delaware
Braden Manufacturing, L.L.C.	Delaware

2. An agreement of merger has been approved and executed by each of the domestic limited liability companies or other business entities which is to merge.

3. The name of the surviving limited liability company is: Braden Manufacturing, L.L.C.

4. The agreement of merger is on file at a place of business of the surviving limited liability company which is located at 6120 South Yale, Suite 1480, Tulsa, Oklahoma.

5. A copy of the agreement of merger will be furnished by the surviving limited liability company, on request and without cost, to any member of any domestic limited liability company or any person holding an interest in any other business entity which is to merge.

IN WITNESS WHEREOF, this Certificate of Merger has been duly executed as of the 28th day of June, 2004, and is being filed in accordance with Sec. 18-209 of the Act by an authorized person of the surviving limited liability company in the merger.

Braden Manufacturing, L.L.C.

By: 
Gene F. Schockemoehl, President
and Authorized Person

STATE OF DELAWARE
CERTIFICATE OF AMENDMENT CHANGING ONLY THE
REGISTERED OFFICE OR REGISTERED AGENT OF A
LIMITED LIABILITY COMPANY

The limited liability company organized and existing under the Limited Liability
Company Act of the State of Delaware, hereby certifies as follows:

1. The name of the limited liability company is Braden Manufacturing, L.L.C.
2. The Registered Office of the limited liability company in the State of Delaware is
changed to 3411 Silverside Road Rodney Building #104
(street), in the City of Wilmington
Zip Code 19810. The name of the Registered Agent at such address upon
whom process against this limited liability company may be served is Corporate Creations Network Inc.

By: Valerie Hawk-Donohue
Authorized Person

Valerie Hawk-Donohue, Special Secretary

Name: _____
Print or Type